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# MAIN PROBLEMS IN STANDARD PARAMETERS ALLOCATION OF METAL-WARE ROTARY TUMBLING IN SERIES AND SMALL-SERIES PRODUCTION

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## Abstract

*The article considers all aspects of the tumbling process according to the authors' experience in the tumbling section of JSC Second Moscow Instrument-Making Plant. The study touches upon the issue of tumbling regimes allocation, reveals the qualitative relationships between the various parameters and processing results. The work is of practical value and, with further research in this direction, can serve as the basis for creating the regulatory framework and the regulation of the tumbling process. The article has scientific novelty due to the absence in the literature of such holistic approaches to the examination of the tumbling process*

## Keywords

*Tumbling, tumbling media, abrasive filler, tumbling modes, compound, tumbling*

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